## Lamellar Growth: Lateral vs Linear [pln55]

Chain-folded lamellae are not equilibrium structures.

Lamellae of width l grow laterally at temperature  $T < T_{\rm m}(l) < T_{\rm m}(\infty)$ ,

- $T_{\rm m}(\infty)$ : bulk melting temperature,
- $T_{\rm m}(l)$ : threshold temperature of lateral growth,
- $\lim_{l \to \infty} T_{\mathrm{m}}(l) = T_{\mathrm{m}}(\infty).$



Change in free energy when one stem of volume  $la^2$  is added to lamella:

$$\Delta g = -\frac{L_{\rm m}}{T_{\rm m}(\infty)} \left(la^2\right) \Delta T + 2a^2 \sigma_{\rm f},\tag{1}$$

- $L_{\rm m}$ : latent heat of melting per unit volume,
- $\Delta T = T_{\rm m}(\infty) T$ : amount of undercooling,
- $\sigma_{\rm f}$ : interfacial energy per unit area,
- $L_{\rm m}/T_{\rm m}(\infty)$ : entropy density of polymer stem in coil conformation.

Condition for lateral growth:  $\Delta g < 0$  implying  $l > l_c$  at given  $\Delta T$ .

Threshold width  $l_{\rm c}(\Delta T)$  or threshold temperature  $T_{\rm m}(l)$  inferred from criterion  $\Delta g = 0$  [pex37]:

$$l_{\rm c}(\Delta T) = \frac{2\sigma_{\rm f} T_{\rm m}(\infty)}{L_{\rm m} \Delta T}, \quad T_{\rm m}(l) = T_{\rm m}(\infty) \left[ 1 - \frac{2\sigma_{\rm f}}{L_{\rm m} l_{\rm c}} \right].$$
(2)

Fastest lateral lamellar growth occurs at preferred width  $l^*$  (to be determined). Criterion involves a free energy barrier:

- To join the lamella, a stem of width l must straighten out; the uncoiling reduces the entropy,  $\Delta S < 0$ , thus raises the free energy,  $T|\Delta S| > 0$ .
- The joining of straightened out stem to lamella reduces the enthalpy,  $\Delta H < 0$ , thus lowers the free energy by the same amount.
- Net change of free energy:  $\Delta g = T |\Delta S| |\Delta H| < 0.$
- Entropy:  $|\Delta S|/k_{\rm B} = l/l_0$  (emprirical model).



Transition rates:

• melt 
$$\rightarrow$$
 crystal:  $u_{\rm MC} = \frac{1}{\tau} \exp\left(-\frac{T|\Delta S|}{k_{\rm B}T}\right)$ ,  
• crystal  $\rightarrow$  melt:  $u_{\rm CM} = \frac{1}{\tau} \exp\left(-\frac{T|\Delta S| - \Delta g}{k_{\rm B}T}\right)$ .

Empirical model for reference time scale borrowed from [pln24]: Vogel-Fulcher relaxation time near glass transition:

$$\tau = \tau_0 \exp\left(\frac{B}{T - T_0}\right). \tag{3}$$

Rate of crystal growth:

$$u \doteq u_{\rm MC} - u_{\rm CM} = \frac{1}{\tau} \exp\left(-\frac{T|\Delta S|}{k_{\rm B}T}\right) \left[1 - \exp\left(\frac{\Delta g}{k_{\rm B}T}\right)\right]$$
$$\stackrel{|\Delta g| \ll k_{\rm B}T}{\rightsquigarrow} -\frac{1}{\tau} \exp\left(-\frac{|\Delta S|}{k_{\rm B}}\right) \frac{\Delta g}{k_{\rm B}T}.$$
(4)

Velocity of crystal growth,  $v \doteq ua$ , at given T using (1) and (4) [pex37]:

$$v(l) = v_0 e^{-l/l_0} \left[ \frac{l}{l_c} - 1 \right], \quad v_0 = \frac{2\sigma_f a^3}{\tau k_B T}.$$
 (5)

Fastest growth from  $(dv/dl)_{l^*} = 0$  [pex37]:

$$\Rightarrow l^* = l_{\rm c} + l_0, \quad \frac{v(l^*)}{v_0} = \frac{l_0}{l_{\rm c}} e^{-1 - l_{\rm c}/l_0}.$$
 (6)



With deeper quench, meaning larger undercooling  $\Delta T$ , the lamellar width  $l^*$  of fastest growth becomes thinner.

Evaluate fastest-growth velocity (5) using (3) [pex37]:

$$v(l^{*}) = \frac{l_{0}a^{3}L_{m}e^{-1}}{k_{B}T\tau_{0}T_{m}(\infty)} \underbrace{\exp\left(\frac{-B}{T-T_{0}}\right)}_{(i)} \underbrace{\left[T_{m}(\infty) - T\right]\exp\left(-\frac{2\sigma_{f}T_{m}(\infty)}{l_{0}L_{m}[T_{m}(\infty) - T]}\right)}_{(ii)}$$

- (i) factor controlling mobility of polymer in melt,
- (ii) factor controlling thermodyanmic driving fore.

The final morphology is far from equilibrium. In practice, the morphology with the lowest free energy not really attainable.

[extracted in part from Jones 2002]